



# Hand Lever Cage Clamp

*Long field life*

## The Sawyer Value

- Available for pipe sizes 2" - 60"
- No tack design allows full 360° welding
- Each clamp fits a specific pipe diameter
- Simple, quick, and easy to use
- Positive, accurate alignment
- 1 year warranty



**MADE IN USA**

Manual Cage Clamp (255M)



No Tack  
Tack

Model No.	Description	Est. Shipping Wgt.	
255M-16	16" Manual Clamp	107 lbs.	48.53 kg
255M-18	18" Manual Clamp	117 lbs.	53.07 kg
255M-20	20" Manual Clamp	124 lbs.	56.24 kg
255M-22	22" Manual Clamp	128 lbs.	58.05 kg
255M-24	24" Manual Clamp	136 lbs.	61.68 kg
255M-26	26" Manual Clamp	158 lbs.	71.66 kg
255M-28	28" Manual Clamp	195 lbs.	88.45 kg
255M-30	30" Manual Clamp	206 lbs.	93.44 kg
255M-32	32" Manual Clamp	213 lbs.	96.61 kg
255M-34	34" Manual Clamp	227 lbs.	102.96 kg
255M-36	36" Manual Clamp	238 lbs.	107.95 kg
255M-40	40" Manual Clamp	280 lbs.	127.00 kg
255M-42	42" Manual Clamp	338 lbs.	153.31 kg
255M-48	48" Manual Clamp	350 lbs.	158.75 kg

Easily align pipe through Schedule 80

Weld access without removing clamp with No Tack

### OPTIONAL ACCESSORIES

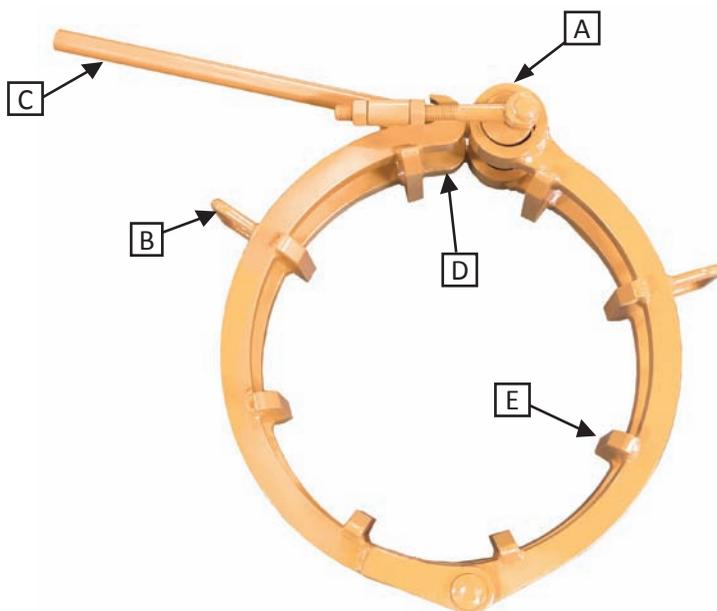


See more info on reverse

\*For additional Sizes and Est. Shipping Weights, go to [sawyerimg.com](http://sawyerimg.com)

### **30 Seconds (or less!) Sales Statement:**

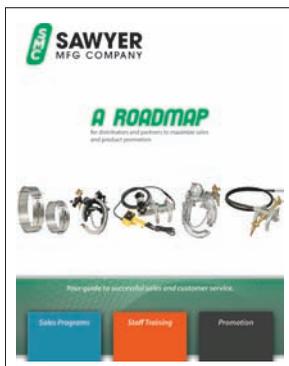
Sawyer's Hand Lever Cage Clamp uses a manual toggle to easily align pipe. Each clamp fits one specific pipe diameter from 2" to 60". These clamps will align pipe through Schedule 80 but are not intended to reform pipe. Optional accessories give the clamp even greater versatility. Easy and efficient; the Hand Lever Cage Clamp has been an industry standard for over 50 years.



Parts Diagram

A. Hand Lock Placement	D. Holding Ears
B. Cage Clamp Handle	E. Tack Bar
C. Hand Lever	

For Additional Resources:



Contact Sawyer Mfg. Co for the Manual Cage Clamp Manual and Marketing Material

<http://www.sawyerfmfg.com>



**Jack Screw Wedges (480)**

*Fittings...no problem*

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- Will work with all major manufacturer's cage clamps
- Hold fittings in place when using an external clamp
- Precision machined for accuracy



**Hi-lo Wedges (460)**

*Beat hi-lo into submission*

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- 1" and 1 1/4" to fit all major manufacturer's cage clamps
- Precision machined for accuracy
- Heat treated for durability
- Simple solution to hi-lo



**SAWYER MFG COMPANY**

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